## ABSTRACT

1 An IV line temperature controlled warming device includes a housing and a fluid cassette 2 or cartridge that receives fluid from an IV line and includes intravenous line tubing arranged in a preformed configuration. The configuration includes tubing sections arranged in generally 3 circular and concentric portions and a central serpentine tubing section that basically reverses 5 fluid flow and facilitates flow in opposing directions within adjacent tubing sections. The fluid cassette is retained within the device on a base plate partially disposed within a device housing interior, while a housing cover is selectively opened and closed to permit access to the base plate. 8 The base plate includes a heater plate disposed thereon, while the cover and heater plate each include heating elements to apply heat to opposing surfaces of the tubing cassette. The heating 10 elements are controlled by a controller in response to measured temperatures of the heater plate and fluid. 11